

Test Report

No. SHAEC2217417907

Date: 29 Dec 2022

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Client Name : HERAEUS ZHAOYUAN (CHANGSHU) ELECTRONIC MATERIAL CO.,LTD

Client Address : NO. 180 HUANGPUJIANG ROAD, SOUTHEAST ECONOMIC DEVELOPMENT ZONE,
CHANGSHU CITY, JIANGSU PROVINCE, P.R. CHINA, 21550

Sample Name : Solder wire

Model No. : PbSn2Ag2.5

The above sample(s) and information were provided by the client.

SGS Job No. : SP22-030460 - SH

Date of Sample Received : 19 Dec 2022

Testing Period : 19 Dec 2022 - 29 Dec 2022

Test Requested : Selected test(s) as requested by the client.

Test Method(s) : Please refer to next page(s).

Test Result(s) : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted sample(s), the results of Cadmium, Lead, Mercury, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Jenny Lan

Jenny Lan
Approved Signatory

scan to see the report



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Test Result(s) :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	SHA22-174179.026	Silvery metal wire

Remarks :

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Method : With reference to Titration method, IEC 62321-4:2013+AMD1:2017, IEC62321-5:2013, IEC62321-7-1:2015, IEC 62321-6:2015 and IEC62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit	MDL	026
Cadmium (Cd)	100	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Lead (Pb)	0.1	%	-	95.56▲
Hexavalent Chromium (Cr(VI))▼	-	µg/cm ²	0.10	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND



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<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>026</u>
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Di-butyl Phthalate (DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate (BBP)	1000	mg/kg	50	ND
Di-2-Ethyl Hexyl Phthalate (DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND

Notes :

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863. IEC 62321 series is equivalent to EN 62321 series
- (2) ▼ = a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
 b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 µg/cm²). The coating is considered a non-CrVI based coating
 c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination
 Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.
- (3) ▲ According to the declaration from the client, Lead (Pb) in No.026 is exempted by EU RoHS directive 2011/65/EU based on [ANNEX III 7(a)]: Lead in high melting temperature type solders (i.e. lead-based alloys containing 85 % by weight or more lead).

Halogen

Test Method : With reference to EN 14582: 2016 , analysis was performed by IC.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>026</u>
Fluorine (F)	mg/kg	50	ND
Chlorine (Cl)	mg/kg	50	ND
Bromine (Br)	mg/kg	50	ND
Iodine (I)	mg/kg	50	ND

Element(s)

Test Method : With reference to US EPA Method 3050B:1996, analysis was performed by ICP-OES.



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<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>026</u>
Beryllium (Be)	mg/kg	5	ND
Antimony (Sb)	mg/kg	10	ND

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule ($w=0$) stated in ILAC-G8:09/2019.



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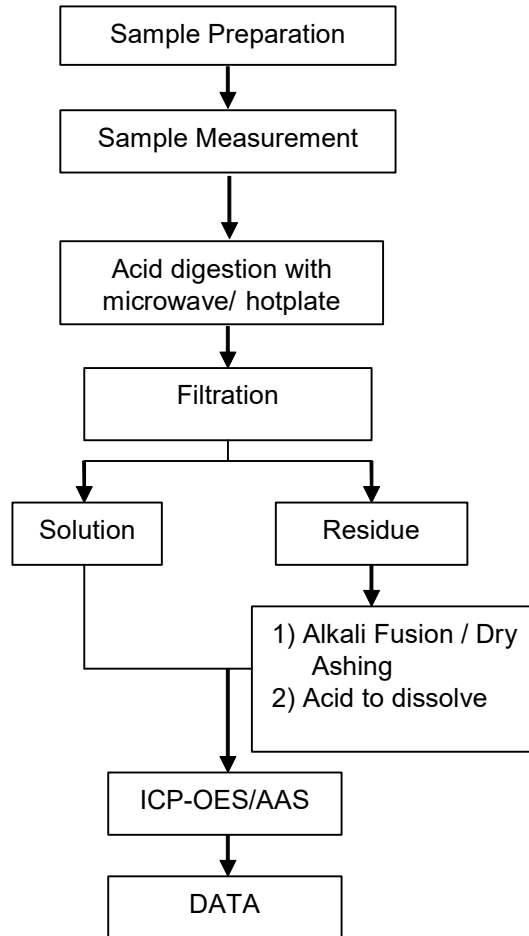
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Elements (IEC62321) Testing Flow Chart

1) These samples were dissolved totally by pre-conditioning method according to below flow chart.

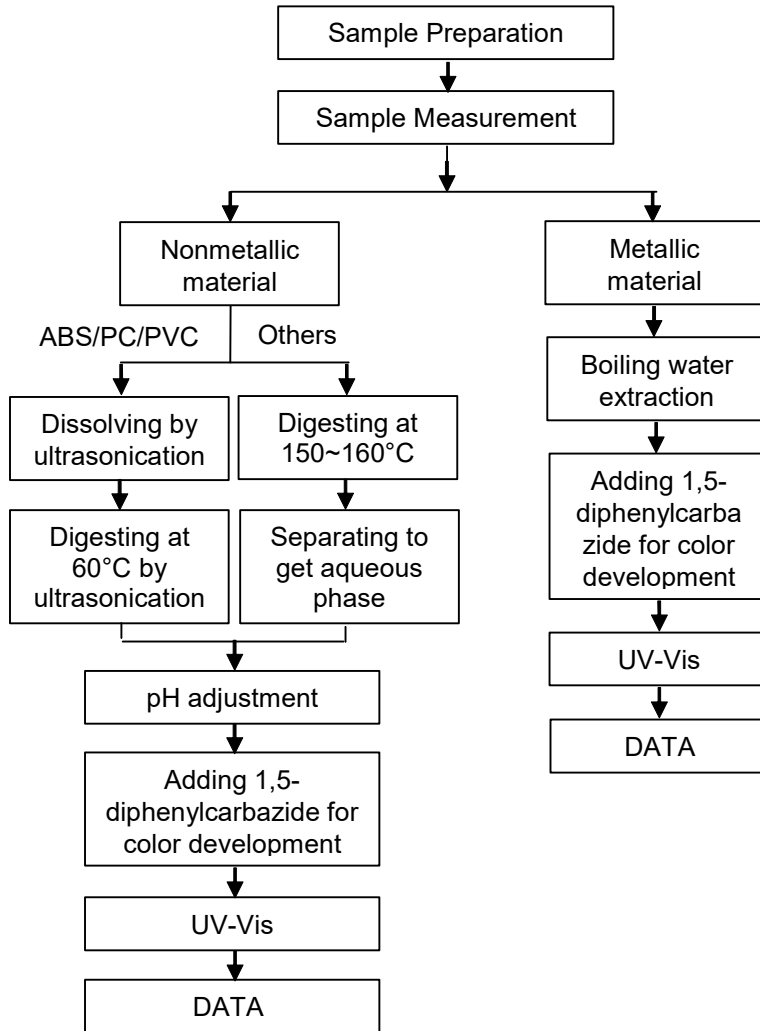


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Hexavalent Chromium (Cr(VI)) Testing Flow Chart

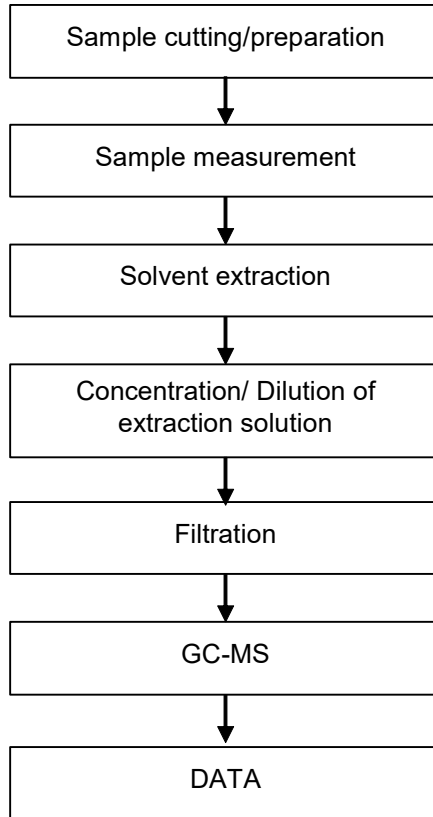


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PBBs/PBDEs Testing Flow Chart

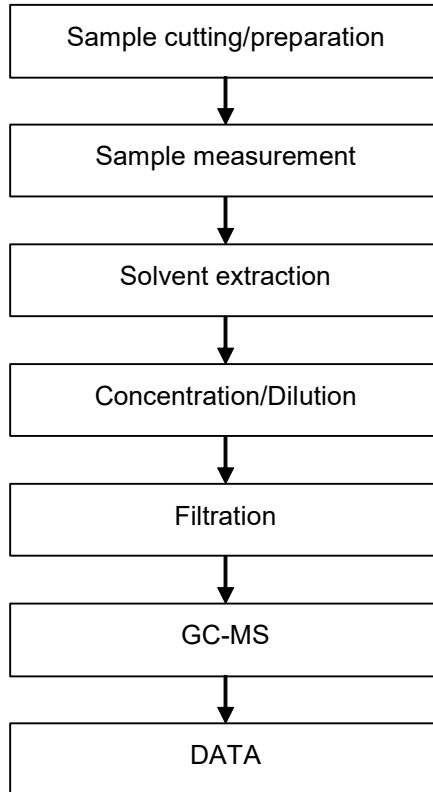


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Phthalates Testing Flow Chart

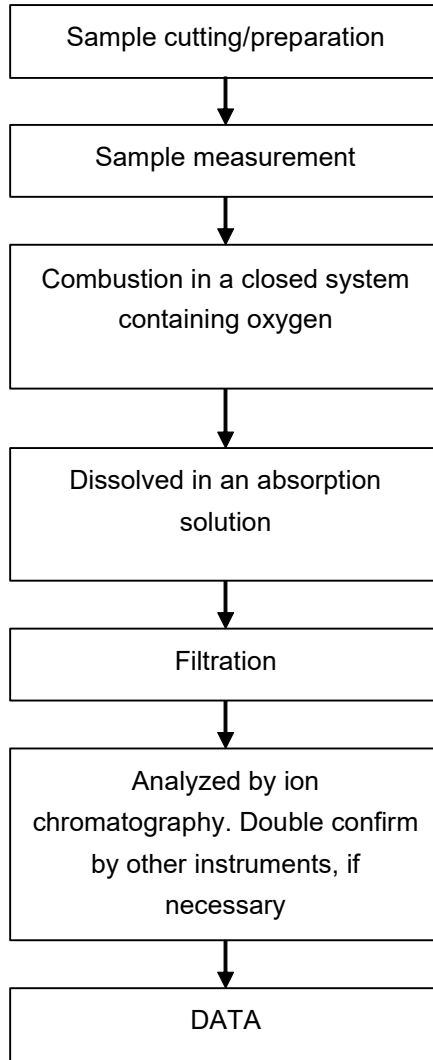


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Halogen Testing Flow Chart

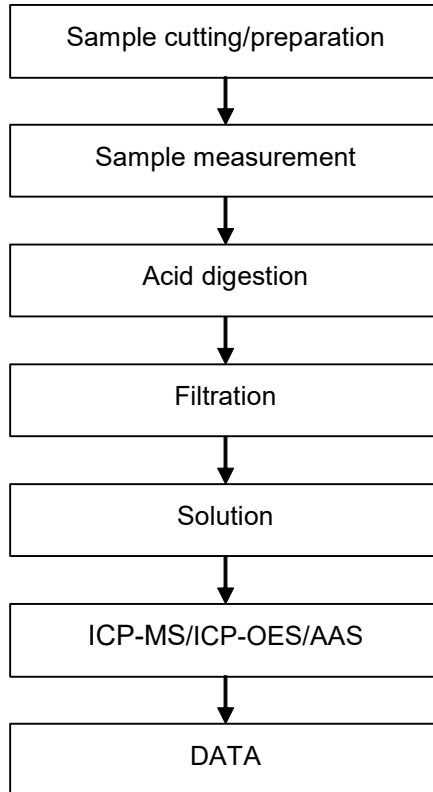


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Elements Testing Flow Chart

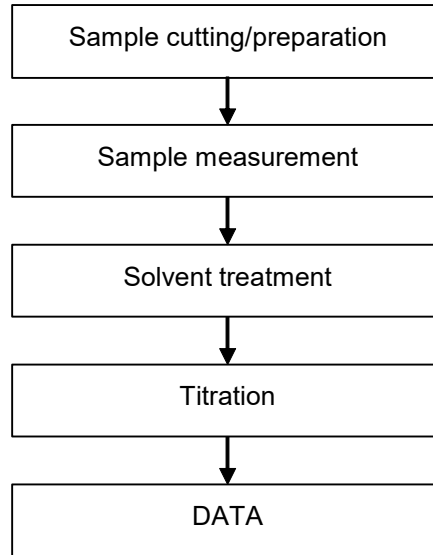


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Titration Testing Flow Chart



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